

Cleaning Air Filters

Cleaning the air filters of the inlet and outlet fans on the Control Box will ensure it remains debris free and within its operating temperature range.

Tools required

P2 Phillips head screwdriver

Removing the Inlet Fan Air Filter

1. Power off Sawyer prior to beginning the procedure, using the standard shut down routine.
2. Clean the inlet fan air filter on the bottom of the Control Box.
 - a. Flip the Control Box upside down and locate the air filter housing on bottom of the Control Box.



3. Loosen the captive screw and pull up on the air filter housing to remove.



4. Use an air blow gun or a can of compressed air to remove debris from the filter.

Installing the Inlet Fan Air Filter

1. Insert the tab and lower the air filter mount. Secure it by tightening the captive screw.

Removing the Outlet Fan Air Filter

1. Power off Sawyer prior to beginning the procedure, using the standard shut down routine.
2. Clean the inlet fan air filter on the side of the Control Box.
 - a. Locate the air filter housing on side of the Control Box.



3. Lift up on the bottom of the housing to release the tab, then pull away to remove.



4. Use an air blow gun or a can of compressed air to remove debris from the filter.

Installing the Outlet Fan Air Filter

1. Insert the upper tab to place the air filter housing. Secure it inserting the bottom tab into place